 <b>Technical Data Sheet</b>	<b>Title</b> <b>65° Blueberry Juice Concentrate</b>		<b>Document Number</b>  <b>M-QA-TDS-023</b>
	<b>FROZEN</b>		<b>Page 1 of 2</b>
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### Product Summary

- Processed from freshly harvest and frozen blueberries
- Contains no artificial ingredients or fillers
- This product complies with the Federal Juice HACCP Regulation 21 CFR Part 120
- This product contains lead and possibly other chemicals regulated by the California Proposition 65
- This product complies with the Federal Insecticide, Fungicide and Rodenticide Act (7 U.S.C. §136 et seq.)

### Analytical & Sensory


Brix:	65° +/- 0.5 or as specified
pH:	2.5-3.8; varies with crop year
Acidity:	2.0-11.5% by weight as citric; varies with crop year
Insoluble Solids:	Less than 1% under proper storage conditions
Dilution Ratio:	7.2 parts water to 1 part concentrate (by volume) gives 10 Brix reconstituted single strength juice meeting the N.L.E.A. requirements for fruit solids
Appearance:	Typical for blueberry juice concentrate; dark purple color with good clarity
Flavor/Aroma:	Typical of blueberries, free from fermented, metallic, or other objectionable flavors or odors.

### Microbiological

Total Plate Count:	<500/g
Yeast & Mold:	<100/g
Coliform:	<10/g

### Packaging & Storing

- Steel open head drums with fitment bag and poly liner, 52 gallon fill (571 pound net weight)
- Plastic pails, 5 gallon fill (54.9 pound net weight)
- Store at less than 0°F, shelf life at least 3 years from date of manufacture, in unopened containers
- Ship via refrigerated vans frozen

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**Each drum/pail is labeled with:**

- Lot number
- Product ID
- Brix
- Essence designator
- Fill (gallons/net weight)